



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5408-1
Job Sheet 179176-A



Part No: D5408-1

Job Qty: 10 ea

Part Name: Suspension Rope



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D5408 REV A IPP REV:A 16.03.28 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		6/21/18	0.00	0.00	Purchasing		AUG 02 2018
110	Packaging	10 pcs		6/21/18	0.00	0.00	Packaging2		AUG 08 2018
120	QC	10 pcs		6/21/18	0.00	0.00	QC6		38
122	Small Fab	10 pcs		6/21/18	0.00	2.27	Small Fab-9		SMB 9-89 DAS 38
124	QC	10 pcs		6/21/18	0.00	0.00	QC5		AUG 13 2018 38
130	Packaging	10 pcs		6/21/18	0.00	0.00	Packaging3-2		8-89
140	QC21-SA	10 Ea		6/21/18	0.00	0.00	QC21		AUG 15 2018

Part Op 100 - Issue P/O: _____ Description: Suspension Rope Supplier P/N: 3132T2 order in lengths of 40'
Descriptions: 122 - 1- CUT TO 30 FEET AS PER DWG ***ENSURE ENDS OF ROPE ARE MELTED AS PER DWG NOTES***

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 513 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 8/2/18 10:03 AM Dart.lajeunesse.marie

Container No: S082633



Part: D5408-1
Job No: 179176-A
Serial No/Batch: S082422
Revision: A
Inspector:
Exp Date:
Instructions: Various STC's

Date: 08/02/18

S082633

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



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130	Packaging	10 pcs		6/21/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		6/21/18	0.00	0.00	QC21		

Part Op Descriptions: **122** - 1- CUT TO 30 FEET AS PER DWG ***ENSURE ENDS OF ROPE ARE MELTED AS PER DWG NOTES***

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Job Allocations

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Part Specifications

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Plex 6/20/18 10:52 AM Dart.Gagnon.Michelle



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040205

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040205
PO Date: 6/14/18
Due Date: 6/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:
Via: Ground
Pynt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		3076T13		D Ring receive ea	Received	-	6/28/18	60 Ea	60 Ea	0 Ea	\$1.05/Ea	\$0.00
Line Item Note W/O 179172												
2		3132T2		Suspension Rope (40ft length)	Received	-	6/28/18	20 Ea	20 Ea	0 Ea	\$34.80/Ea	\$0.00
Line Item Note W/O 179176 NEED QTY OF 20 (40 FT LENGHT EACH)												
3		9372T21		Ring receive ea	Received	-	6/28/18	120 Ea	120 Ea	0 Ea	\$0.69/Ea	\$0.00
Line Item Note W/O 179168												
Grand Total:											\$0.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/8/18 3:41 PM dart.belanger.natasha



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040205

Order Placed By
Patrick Lussier

McMaster-Carr Number
5001252-02

Page 1 of 1

07/25/2018

Line	Product	Ordered	Shipped
2	3132T2 Low-Stretch Flexible Rope - Not for Lifting, Polyester Cover, 5/32" Diameter, 40 Feet Length	800 Feet	400 ✓

DAS
61
88

Shipped separately from our Cleveland warehouse on 06/14

1	3076T13 Pivoting Bolt-on Tie-Down Ring, Zinc-Plated Steel, 500 lbs. Capacity, 2" Inner Ring Width	60 Each	60
2	3132T2 Low-Stretch Flexible Rope - Not for Lifting, Polyester Cover, 5/32" Diameter, 40 Feet Length	800 Feet	400
3	9372T21 Nickel-Plated Steel D-Ring for 1" Wide Webbing	12 Packs	12

DAS
38
9-89